

Technical drawing of a mechanical part, likely a bush or sleeve, showing a cross-section. The part has a central hole with a diameter of $\varnothing 0.480^{+0.005}_{-0.000}$ and an outer diameter of $\varnothing 1.000^{+0.000}_{-0.020}$. The total height is 1.786 mm, with a top flange thickness of 0.60 mm. The top flange has a rounded outer edge with a radius of R0.25 and a width of 0.740 mm. A chamfer with a 45-degree angle is shown on the bottom edge. The drawing includes dimension lines and arrows indicating the locations of the dimensions.

Technical drawing of a mechanical part with the following dimensions and features:

- Top horizontal dimension: 0.188
- Left vertical dimension: 0.035
- Inner corner radius: R0.50
- Bottom-left corner radius: R0.02
- Bottom-right corner radius: R0.01
- Right vertical dimension: 0.090
- Bottom-right vertical dimension: 0.165
- Reference dimension: 0.255 REF

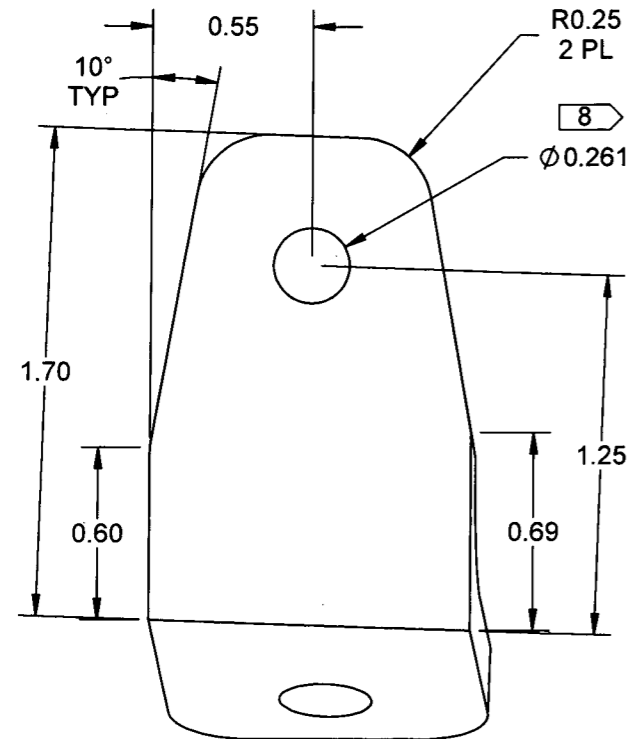
NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.10 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT

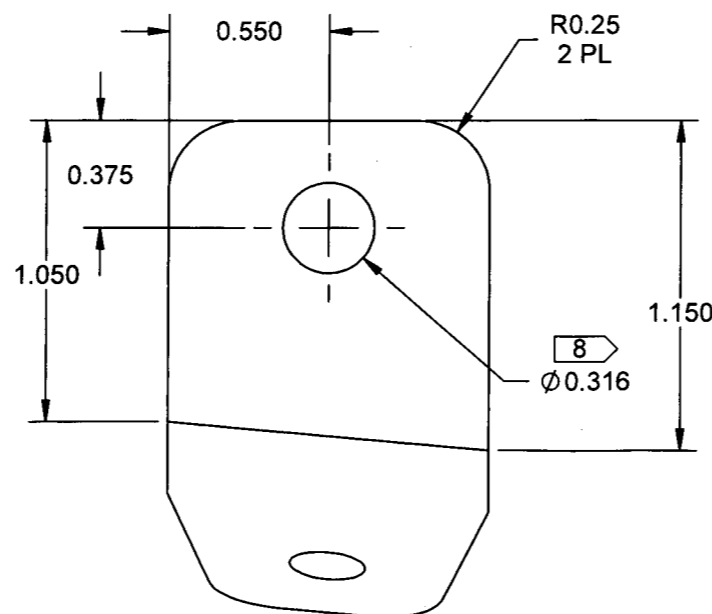
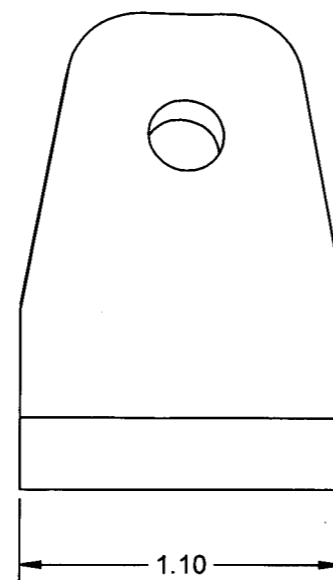
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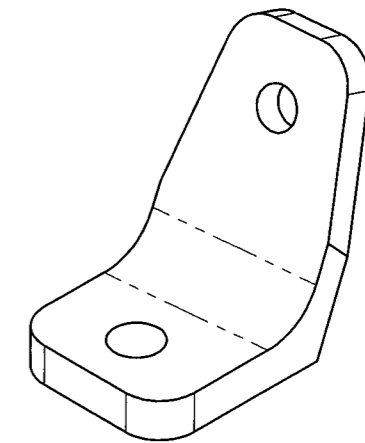
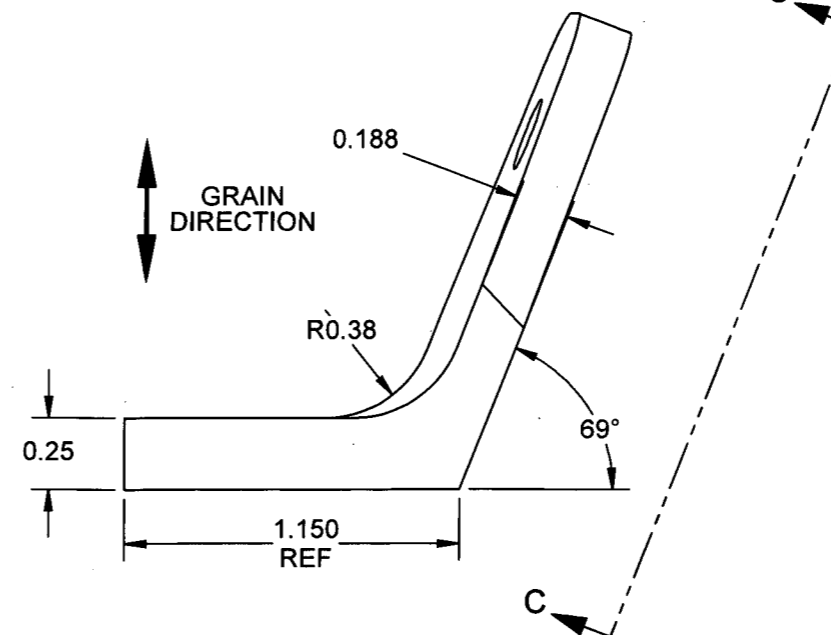
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REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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VIEW C-C



D5204-3 BRACKET



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- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
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REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT

RELEASED

2015 JAN 29 *4P*

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